

# UDM<sub>PM</sub>

## EtherCAT<sup>®</sup> Single & Dual Axis Drive Module



- > Universal single and dual axis drive modules for EtherCAT networks
- > 85 to 265Vac (or 120 to 375Vdc), up to 7.5A continuous and 15A peak current (~1.6kW/3.2kW@230Vac)
- > Digital control for easy setup and diagnostics
- > Dual loop with dual feedback per each axis
- > 20kHz sampling and update rate of all control loops
- > Supports incremental digital and analog encoders, absolute encoders and resolver
- > Digital I/O: 8 inputs, 8 outputs
- > Analog I/O: 4 inputs, 12 bit resolution; 2 outputs, 10 bit resolution
- > Safe Torque Off (STO)

The UDM<sub>PM</sub> is a line of EtherCAT universal single & dual axis economical drives for AC servo/DC brushless, DC brush, voice coil, and stepper motors.

The UDM<sub>PM</sub> operates as an EtherCAT node under any SPiiPlus EtherCAT master controller including the PC based SPiiPlusSC Soft Controller. It is designed to address cost sensitive applications requiring better move & settle, smooth velocity and stand still jitter performance with power of up to 1.6kW/3.2kW (continuous/peak) per axis.

The UDM<sub>PM</sub> is offered with two current levels: 5A/10A (cont./peak) and 7.5A/15A.

The optional Safe Torque Off (STO) module cuts the power to the motor without removal of the power source to comply with SIL-3 and PLe safety levels.

The UDM<sub>PM</sub> is powered by a single phase 85 to 265Vac (or 120 to 375Vdc) and by a separate 24Vdc control supply that keeps all low voltage signals alive during emergency conditions.

## Specifications

Part Number X represents number of axes XX represents other ordering options	UDM <sub>PM</sub> X-002-XX	UDM <sub>PM</sub> X-005-XX	UDM <sub>PM</sub> X-007-XX
Number of Axes	1 or 2		
Input voltage range [Vac] Single Phase only	85 to 265		
Input voltage range [Vdc]	120 to 375		
Phase Current Cont./Peak, sine amplitude [A]	2.5 / 5	5 / 10	7.5 / 15
Phase Current Cont./Peak, RMS [A]	1.8/3.6	3.6/7.1	5.4/10.8
Peak current time [sec]	1		
Max. output voltage	Vdc x 1.41 x 88%		
Max. Input cont. power per axis @ 230Vac [kVA]	0.9/1.8	1.6	2.5
Max. output power (Cont./Peak) per axis @ 230Vac [kW]	0.55/1.1	1.1/2.2	1.6/3.2
Min. load Inductance, at maximum motor voltage [mH]. With a lower voltage the min. inductance value can be reduced proportionally	1		
Max. Heat dissipation per axis @ 230Vac [W]	25	50	75
Weight [gram]	2,000		
Dimensions [mm]	270 x 157 x 67		
Standards	CE		

Note: For cooling use fan with airflow of 25CFM

### Example: UDM<sub>PM</sub>200722N0Y1N

Field	1	2	3	4	5	6	7	8	9	
UDM <sub>PM</sub>	UDM <sub>PM</sub>	2	007	2	2	N	0	Y	1	N

## Servo

A standard comprehensive set of powerful algorithms to enhance accuracy, move & settle time, smooth velocity, stability and robustness.

- > Advanced PIV cascaded structure
- > Loop shaping filters
- > Gain Scheduling
- > Gantry MIMO control
- > Dual feedback/loop control
- > Disturbance rejection control

## Drives

Type: digital current control with field oriented control and space vector modulation  
 Current ripple frequency: 40 kHz  
 Current loop sampling rate: 20 kHz  
 Programmable Current loop bandwidth: up to 5 kHz  
 Commutation type: sinusoidal. Initiation with and without hall sensors  
 Switching method: advanced unipolar PWM  
 Protection: Over voltage, Phase-to-phase short circuit, Short to ground, Over current, Over temperature

## Supply

The module is fed by two power sources. A motor AC supply and a 24VDC control supply. During emergency conditions there is no need to remove the 24Vdc control supply.  
 Motor Supply  
 Range: 85 to 265Vac or 120 to 375Vdc  
 Current rating should be calculated based on actual load.  
 Mating connector supplied.  
 Control Supply  
 Range: 24Vdc ± 10% Maximum input current/power: 4A/100W  
 Note: The module consumes 2A (50W).  
 Additional 2A are needed when the motor brake feature is used.

## Motor Types

Two- and three-phase permanent magnet synchronous (DC brushless/AC servo), DC brush, voice coil, two- and three-phase stepper (micro-stepping open or closed loop).

## Feedback

Incremental Digital Encoder: Four, two per axis, AqB,; Clk/Dir, I RS-422. Max. rate: 50 million encoder counts/sec., Protection: Encoder error, not connected  
 Sin-Cos Analog Encoder (optional):  
 Two, one per axis. 1Vpt, differential  
 Multiplication factor: From x4, to- x4,096  
 Maximum frequency: 250kHz  
 Automatic compensation of Offset, Phase and Amplitude  
 Maximum acceleration: 10<sup>8</sup> million sine periods/sec<sup>2</sup>.  
 Protection: Encoder error, not connected  
 Hall inputs: Two sets of three per axis. Single ended, 5V, source, opto-isolated.  
 Input current: <7mA.  
 Resolver: 12bit resolution (4,096 counts/rev)  
 Absolute encoders (optional): EnDat 2.1(Digital)/2.2, Smart-ABS, Panasonic, BiSS-A/B/C, SSI, Hiperface.  
 Consult ACS for availability  
 5V feedback supply: Total current available for

## Environment

Operating: 0 to + 50°C  
 Storage: -25 to +70°C  
 Humidity: 5% to 90% non-condensing

## Communication

EtherCAT: Two, In & Out, RJ45 connectors

## Accessories

SPii+CMntUDM<sub>PM</sub>-ACC1: CMnt-x & UDM<sub>PM</sub>-x mating connectors kit  
 SPii+CMntUDM<sub>PM</sub>-ACC2: CMnt & UDM<sub>PM</sub> J11 mating

## Ordering Options

Ordering Options	Field	Example User Selection	Values
Number of drives (85Vac - 265Vac)	1	2	1, 2
Continuous current (Cont/Peak)	2	007	002 - 2.5/5A, 005 - 5/10A 007 - 7.5/15A
250kHz SIN-COS (LT)	3	2	0, 1, 2
Encoder channels per axis <sup>1</sup>	4	2	1, 2
Absolute encoders type <sup>2</sup>	5	N	N - None, E - EnDat 2.1(digital)/2.2 S - Smart ABS, P - Panasonic B - BiSS-A/B/C, H - Hiperface R - Resolver, I - SSI
Number of absolute encoders interface	6	0	0, 1, 2
STO	7	Y	Y_ Yes, N - No
EtherCAT Master	8	1	1 - Any ACS EtherCAT Master
I/O configuration	9	N	N - Inputs & limits: 24V/SOURCE (PNP), Outputs: 24V/SOURCE (PNP). D - Identical to (N). For compatibility reasons. S - Inputs & limits: 24V/SINK (NPN), Outputs: 24V/SOURCE (PNP). U - Inputs: 24V/SOURCE (PNP), Limits: 24V/SINK (NPN), Outputs: 24V/SOURCE (PNP).

<sup>1</sup> To use a 5Vdc external supply for the encoders consult ACS

<sup>2</sup> All absolute encoder channels must be the same type

## Digital I/O

Safety Inputs: Left + right limit per axis.  
 Single-ended, 24V±20%, opto. isolated, source.  
 (See ordering options for other configurations)  
 Input current: 4-14mA. E-Stop: Opto-isolated, floating two-terminal.  
 Motor Brake outputs: Two. 24V, 1A, opt\_ isolated. Powered by the 24V Control Supply.  
 STO: Two pairs of inputs. (Optional)  
 General Purpose Inputs: Eight. Single-ended, 24V±20%, opto-isolated, source. (See ordering options for other configurations)  
 Input current: 4-14mA  
 Registration MARK: Four. Two are RS422 with dedicated inputs and can be used as GP inputs.  
 Two share General Purpose Inputs 6,7.  
 General Purpose Outputs: Eight. Single-ended, 24V±20%, opto-isolated, source. 0.5A per output with up to 3A for all outputs.  
 Position Event generator (PEG): Two PEG\_Pulse and two PEG\_State, RS422. Flexible axis assignment. Can be used as GP outputs.  
 Two GP opto-isolated outputs can be programmed to be used as the PEG Pulse outputs.  
 Pulse width with RS422 outputs: 26nSec to 1.75mSec.  
 Maximum rate with RS422 outputs: 10MHz  
 Pulse width with GP outputs: 0.75mSec to 1.75mSec.  
 Maximum rate with GP outputs: 1kHz  
 HSSI: One channel. RS422

## Analog I/O

Input: Two per axis. differential, ±10V, 12bit resolution, 100mV compensated offset, maximal sampling rate 250kHz  
 Output: Two. 10 bit resolution, differential ±10V±10%, 50mV maximal offset, 50mVp\_p max ripple, linearity better than 1%

## Certifications

CE: Yes  
 Safety: IEC 61010-1

Mating connector supplied.

connector + 2m cable, flying leads  
STO-ACC1: 2 meter cable with flying leads for STO

EMC: EN 61326-1